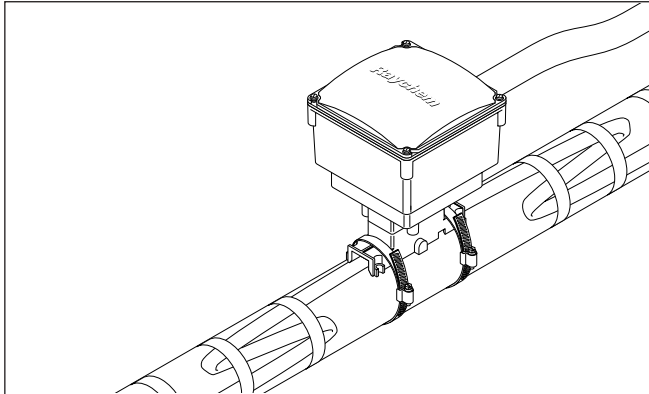


Installation Instructions



Hazardous Locations



NEMA 4X

Class I, Div. 2, Groups B, C, D
Class II, Div. 2, Groups F, G
Class III, Div. 2



TYPE 4X

Class I, Div. 2, Groups A, B, C, D
Class II, Div. 2, Groups F, G
Class III, Div. 2

Kit Contents

Item	Qty	Description	Part No.
A	1	Connection box assembly	655335
	1	Connection box lid	
	1	Lid gasket	
	1	Connection box	
	1	Pressure plate	
	1	Base gasket	
	1	Connection base	
	10	Connection box screws	
B	1	Grounding locknut (green)	990335
C	2	Pressure plate screws (1" SS)	730141
D	1	Terminal block assembly	477219
E	2	Core insulator kit	463319
	1	Red grommet	
	1	Blue grommet	
	1	Ring terminal	
	1	Green/yellow heat-shrinkable tube	
	1	Clear yellow heat-shrinkable tube	
	2	Black heat-shrinkable tubes	
F	1	Blank grommet	886803

Description

The AMG-BC-III is a copper free aluminum (maximum 4/10 of 1% copper) NEMA 4X⁽¹⁾ rated power connection kit for single or dual heating cable entry. Heating cables may be powered from either one or two circuits.

The kit contains materials for one power connection.

Tools Required

- Screwdriver
- Needle-nose pliers
- Wire cutters
- Utility knife
- Adjustable pliers
- Heat gun or mini-torch
- 1/4" nut driver
- 3/8" nut driver
- Crimp tool

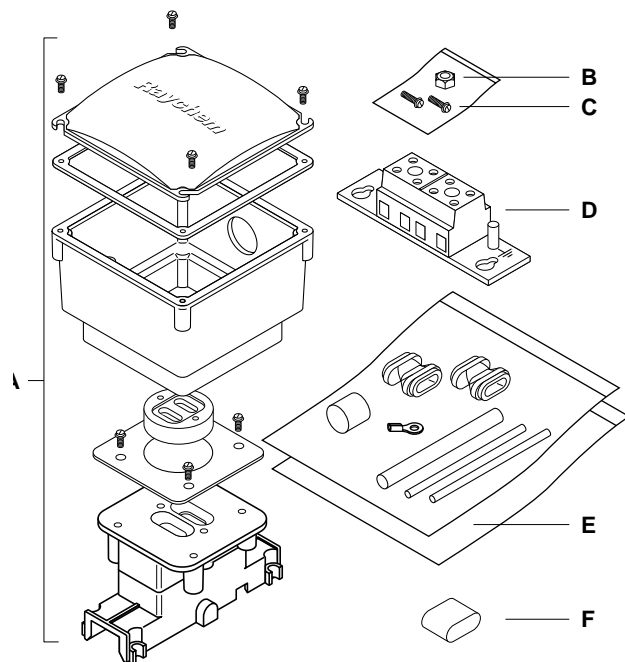
Additional Materials Required

- Pipe straps
- GT-66 tape⁽³⁾. Installation temp. above 40° F
- Grommets⁽²⁾
- GS-54 tape⁽³⁾. Installation temp. above -40° F

⁽¹⁾This type 4X enclosure is intended for indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, and hose-directed water. It is not suitable for use where subject to attack by alkalis.

⁽²⁾May be required (see step 1).

⁽³⁾Required for CSA Class I, II, III Division 2 Certification (see step 12)



⚠ WARNING: This component is an electrical device which must be installed correctly to ensure proper operation and to prevent shock or fire. Read these important warnings and carefully follow all the installation instructions.

- To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, use a ground fault protection device (GFPD). Arcing may not be stopped by conventional circuit breakers.

- Component approvals and performance are based on the use of specified parts only. Do not use substitute parts or vinyl electrical tape.
- The black heating cable core and fibers are conductive and can short. They must be properly insulated and kept dry.
- Damaged bus wires can overheat or short. Do not break bus wire strands when scoring the jacket or core.
- Heat damaged components can short. Use a heat gun or a torch with a soft,

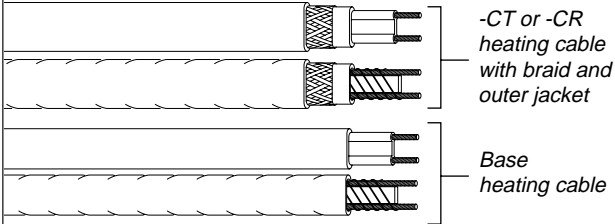
yellow, low-heat flame, not a blue focused flame. Keep the flame moving to avoid overheating, blistering, or charring the heat-shrinkable tubes. Avoid heating other components. Replace any damaged parts.

⚠ WARNING: Overheating heat-shrinkable tubes will produce fumes that may cause irritation. Use adequate ventilation and avoid charring or burning. Consult MSDS RAY/3122 for further information.

**AMG-BC-III AutoMatrix Power Connection Kit
Installation Instructions**

1

- Identify heating cable type.
- Select correct grommet from chart on right.

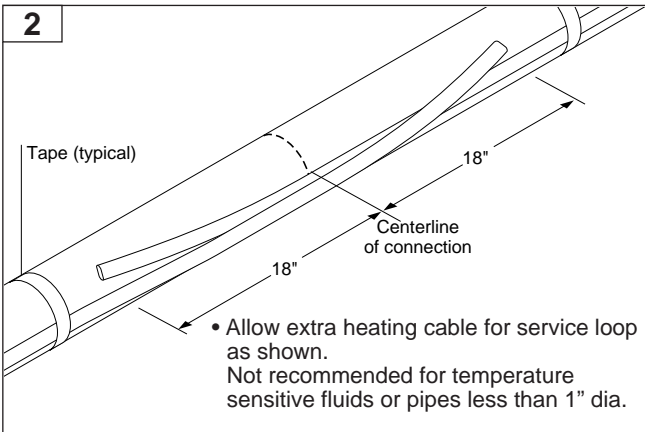


Heating Cable	Type	Grommet (10/pack)	Part No.
BTV,QTVR, XTV	Base	BLUE	493573
BTV, QTVR, XTV	-CT or -CR	RED	725157
KTV	BASE	N*	954591
KTV	-CT	P*	700823
LBTV	Base	H*	628402
LBTV	-CT or -CR	K*	222724

* Order separately

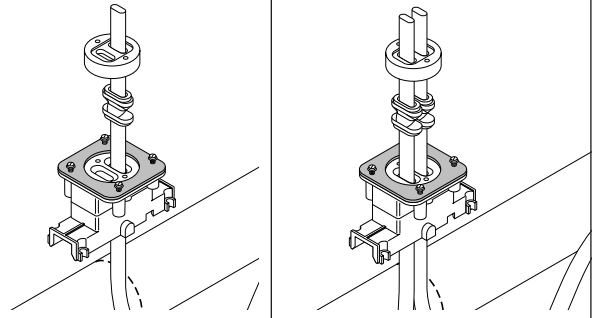
⚠ WARNING: Use of the wrong grommet can result in leaks, cracked components, shock or fire, and will invalidate approvals and certifications.

2



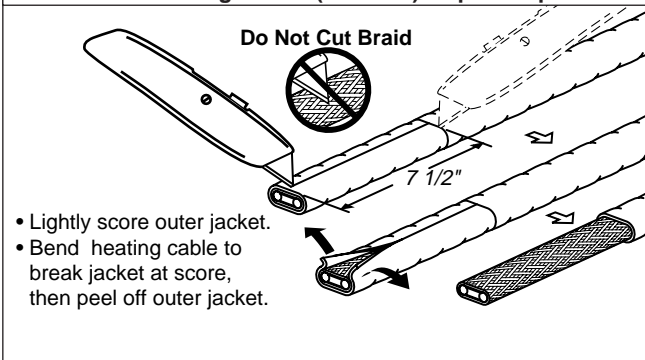
3 Single cable connection

Dual cable connection

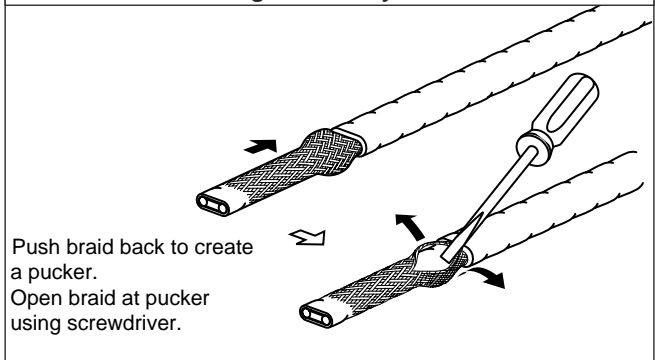


- Slide parts onto heating cable(s).

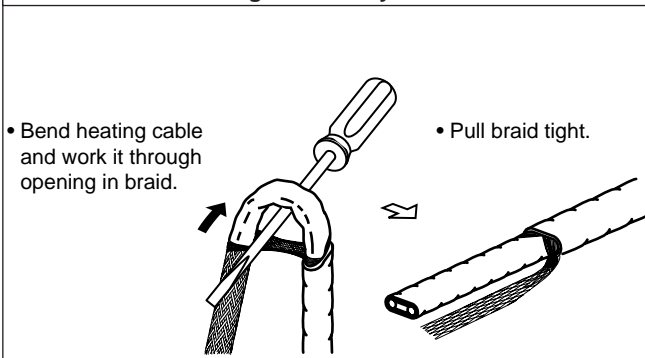
4 For base heating cables (no braid) skip to step 7.



5 For braided heating cables only.

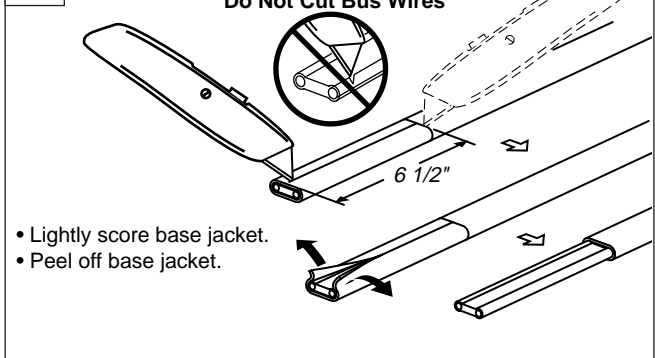


6 For braided heating cables only.



7

Do Not Cut Bus Wires



1
2
3
4
5
6
7
8
9

8

- Identify heating cable core type and continue as shown.

Fiber core heating cable.
Continue here

Solid core heating cable.
Continue here

9 Solid core heating cable.

- Notch core.
- Twist back and peel bus wire from core.
- Score core between bus wires at base jacket.
- Bend and snap core.
- Peel core free from bus wire.
- Clean bus wires.

9 Fiber core heating cable.

- Cut and remove all fiber strands.
- Score and remove center spacer.
- Clean bus wires.

10

Slide on heat-shrinkable tubes. Use heat gun or mini-torch with soft yellow flame to gently heat tubes until they shrink.

Green/yellow for braid if present
Black

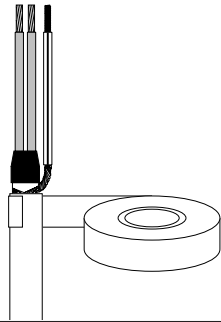
11

- Center clear yellow tubing over end of base jacket.
- Heat tube until it shrinks and adhesive flows out ends. While still hot, pinch between bus wires and hold for 5 seconds to create a seal.
- Trim wire ends.

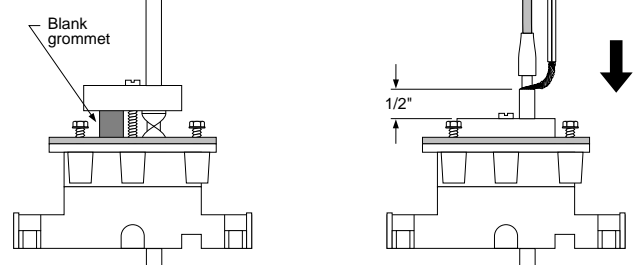
**AMG-BC-III AutoMatrix Power Connection Kit
Installation Instructions**

12 For CSA Class I,II, III, Division 2 applications only.

- Apply 3 overlaps of glass tape (Raychem GT-66 or GS-54).

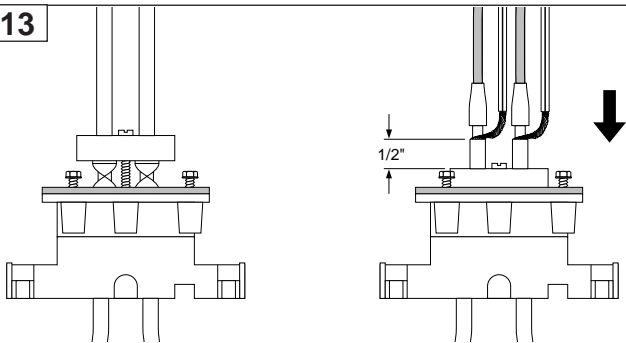


13 For single heating cable power connections only.



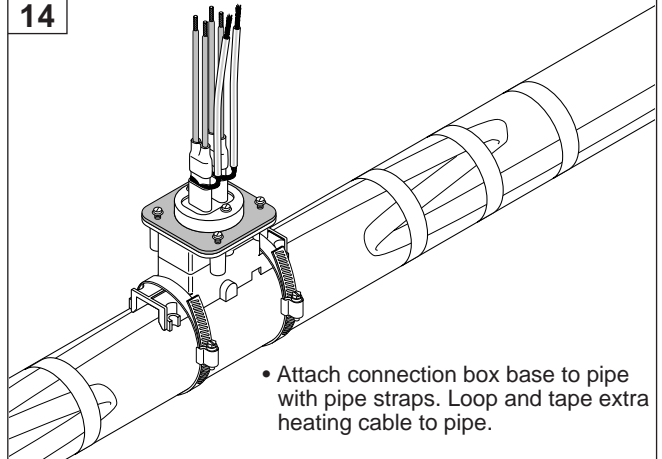
- Install blank grommet.
- Start pressure plate screws but do not tighten.
- Pull heating cable thru base and position as shown.
- Tighten screws.

13



- Start pressure plate screws but do not tighten.
- Pull heating cables thru base and position as shown.
- Tighten screws.

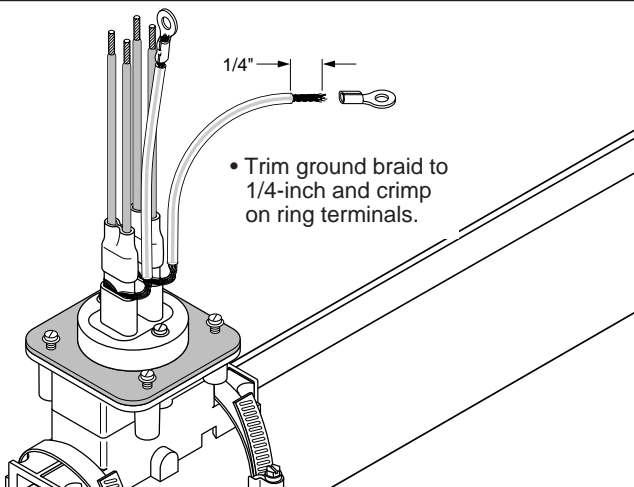
14



- Attach connection box base to pipe with pipe straps. Loop and tape extra heating cable to pipe.

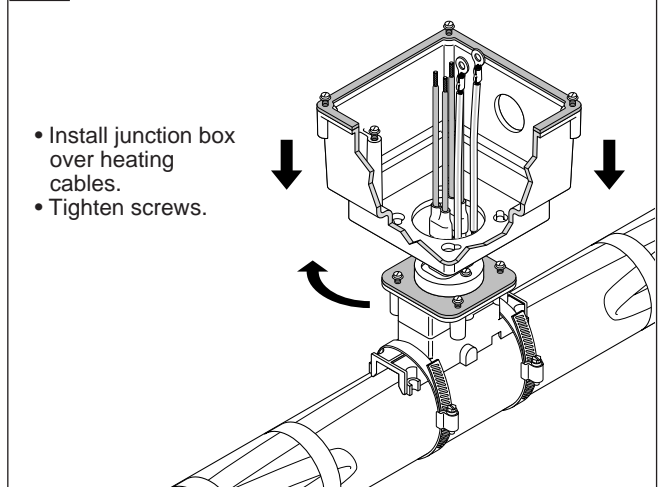
15 For braided heating cable only.

- Trim ground braid to 1/4-inch and crimp on ring terminals.



16

- Install junction box over heating cables.
- Tighten screws.



**AMG-BC-III AutoMatrix Power Connection Kit
Installation Instructions**

